

5/30

DART AEROSPACE LTD	Work Order:	23714
Description: 350/355 Utility Basket Assembly, LH/RH Short	Part Number:	D350-607-045
Dwg: D350-607 Rev. F pages 7,8,9	Qty:	1
		Page 1 of 2

Step	Location	Procedure	By	Date	Qty																																																																																																																																
1	DC	Issue Travellers for: D350-607-045 Utility Basket Assy, LH/RH D3265-041 Base D3266-041 Lid Drawing not required																																																																																																																																			
		Batch 23714 23714 23714																																																																																																																																			
2	DC	Photocopy bluefile and type labels as per PPP D350-607-045 CHG001																																																																																																																																			
		UK 28																																																																																																																																			
3	WS	Go to D3265-041 & D3266-041																																																																																																																																			
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		* Installation instructions refer to D2324. D2324-1 is equivalent.																																																																																																																																			

RELEASED
04.02.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: S Date: 06/04/18

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	23714
Description: 350/355 Utility Basket Assembly, LH/RH Short	Part Number:	D350-607-045
Dwg: D350-607 Rev. F pages 7,8,9	Qty:	
Page 2 of 2		

Step	Location	Procedure	By	Date	Qty												
5	GA	Assemble as per Dwg D350-607 Attach Travellers: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D3265-041</td><td>Base</td><td>B23714A</td></tr><tr><td>1</td><td>D3266-041</td><td>Lid</td><td>B23714B</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D3265-041	Base	B23714A	1	D3266-041	Lid	B23714B	SB	06/04/17	1
Qty	Part Number	Description	Batch														
1	D3265-041	Base	B23714A														
1	D3266-041	Lid	B23714B														
6	QC5	Inspect work to Step 5	J	06-04-17	1												
7	QC4	Inspect Kit 100% for completeness on the W/O	CY	06/04/17	1												
8	PK	Identify and pack for shipping as per PPP D350-607-045 REV A	h	06/4/17	1												
9	AC	Cost / part: _____	h	06-04-18	1												
10	DC	Close Work Order and ensure Travellers Attached Inspect level 21 Travellers: D350-607-045 D3265-041 D3266-041	HP	06/04/18	1												

Rev	Date	Change	Revised By	Approved
A	04.02.02	New issue	KJ/DS	ch

RELEASED
04.02.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 30, -2005
02:06 pm

Work Order No : 0023714
Project Name : D350-607-045
Project For : WK530
Work Order Type : Main
Main WO Number :
House Part Number : *D350-607-045
Description : Heli-Utility-Basket
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 06-30-05
Est Finish Date : 07-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
10:34 am

Work Order No : 0023714
Project Name : D350-607-045
Project For : WK530
Work Order Type : Main
Main WO Number :
House Part Number : *D350-607-045
Description : Heli-Utility-Basket
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 06-30-05
Est Finish Date : 07-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

M/S 0/3
u
11-11

Date: Saturday, 11/5/2005 12:56:47 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI UTILITY BASKET LH/RH 350/355
Job Number	: 23714		
Estimate Number	: 10211		
P.O. Number	:	Part Number	: D350607045
This Issue	: 11/5/2005	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D350-607 REV F
First Issue	: / /	Project Number	:
Previous Run	:	Drawing Revision	: F
	Type : LARGE FAB ASSY	Material	:
Written By	:	Due Date	: 11/30/2005
Checked & Approved By	:	Qty:	1 Um: Each
Comment	: Est Rev:B Re-Format 05-11-03 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	23714A	350 BASKET BASE (SHORT)



Comment: Sub-Component 350 BASKET BASE (SHORT)

2.0	23714B	350 BASKET LID (SHORT)
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Comment: Sub-Component 350 BASKET LID (SHORT)

3.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD350-607-045 CHG001

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick: Assembly Kit

5.0	D2022101	Spacer
6.0	D2258200	Weight Placard 200lb
7.0	D2332041	Lid Prop Assembly 6.69"
8.0	D2530	Handle Weldment
9.0	D2535	Spring
10.0	D2537	Bushing
11.0	D27283	Dart Logo label large
12.0	D2931	Bumper

Date: Saturday, 11/5/2005 12:56:48 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services







Drawing Name: HELI UTILITY BASKET LH/RH 350/355

Job Number: 23714

Part Number: D350607045

Job Number:



Seq. #:	Machine Or Operation:	Description :
13.0	AN316A	Bolt
14.0	AN47A	Bolt
15.0	AN422A	Bolt
16.0	AN424A	Bolt
17.0	AN517A	Bolt
18.0	AN960JD8	Washer
19.0	AN960JD416	Washer
20.0	AN960JD416L	Washer
21.0	AN960JD516	Washer
22.0	AN9704	Washer
23.0	MS20600AD4W3	Cherry Rivets
24.0	MS21042L3	Nut
25.0	MS21042L4	Nut
26.0	MS21042L5	Nut
27.0	D3265041	Basket Base Assembly
28.0	D3266041	Basket Lid Assembly
29.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<div><div></div><div></div></div> <p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D350-607</p>		
30.0	QC5	INSPECT WORK TO CURRENT STEP
<div><div></div><div></div></div> <p>Comment: INSPECT WORK TO CURRENT STEP</p>		
31.0	PACKAGING 1	PACKAGING RESOURCE #1
<div><div></div><div></div></div> <p>Comment: PACKAGING RESOURCE #1 Pick: Packing Kit</p>		
32.0	D22301	Mounting Lug
33.0	D22303	Mounting Lug
34.0	D23241	Strut Assembly
35.0	D2856400720	Abrasion Strip
36.0	AN412A	Bolt
37.0	AN413A	Bolt

Date: Saturday, 11/5/2005 12:56:48 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET LH/RH 350/355

Job Number: 23714

Part Number: D350607045

Job Number:



Seq. #:	Machine Or Operation:	Description :
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38.0	AN960JD416	Washer
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39.0	MS21042L4	Nut
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40.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

41.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-607-043

Location: _____

42.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

